

# Synthetic Biology for Bio-based Chemicals

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BBEST Conference  
Round Table 4: BRASKEM Bio-based Chemicals  
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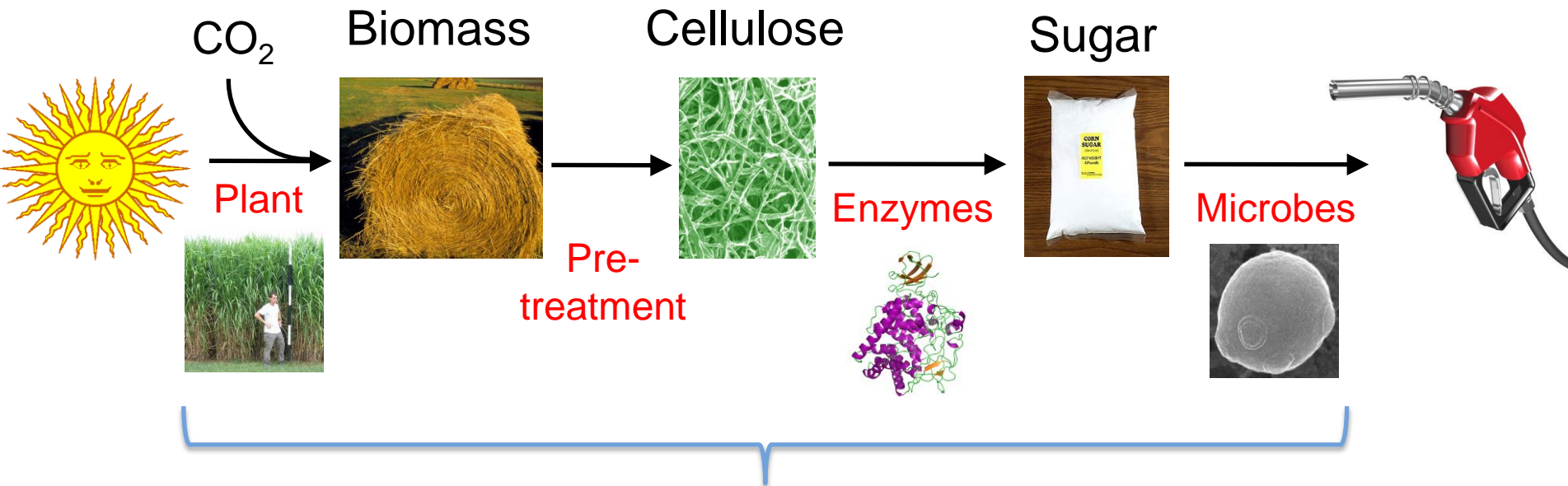
# Braskem directives for this talk

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- What are the possibilities/constraints for the Synthetic Biology approach?
- How does this approach complement Chemical Conversion and Gasification?
- What are the commercialization prospects? Is it economically feasible?
- How will these commercial applications change over the short/medium/long term?

- Context – brief introduction to JBEI
- Examples of Synthetic Biology applied to bio-based chemicals
  - Plant (feedstock) engineering
    - Lignin structure (towards aromatics)
    - Targeted lignin expression (greater sugar density)
  - Microbial engineering
    - Access to many different metabolic pathways (custom products)
    - Emerging technologies (BioCAD/CAM, rapid strain construction)
- Commercialization prospects
  - Techno-Economic analysis
  - Commercialization of JBEI technologies

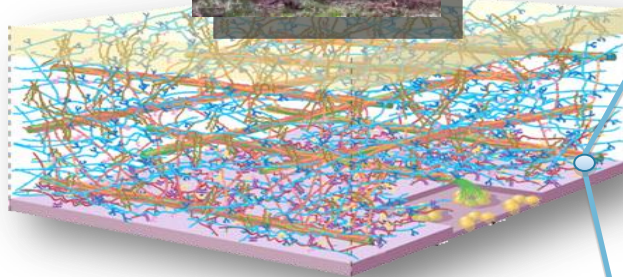
# Brief introduction to JBEI



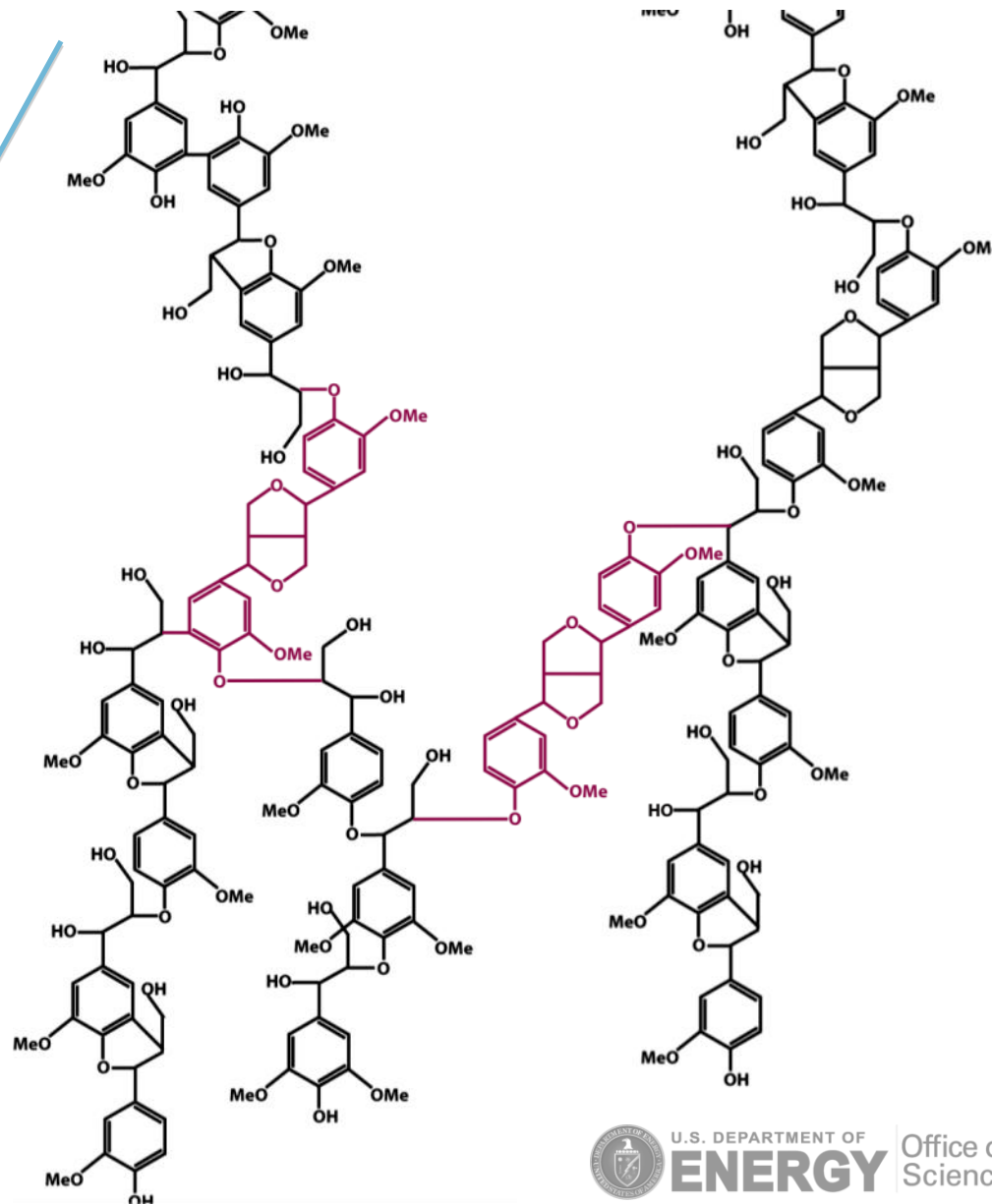
## • JBEI

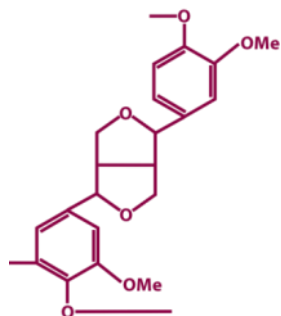
- is **not** a company
- is a government-funded institute dedicated to basic science
- is focused on biofuels, **not** bio-based chemicals
- develops technologies that can be transferred to the biofuels and bio-based chemicals industries

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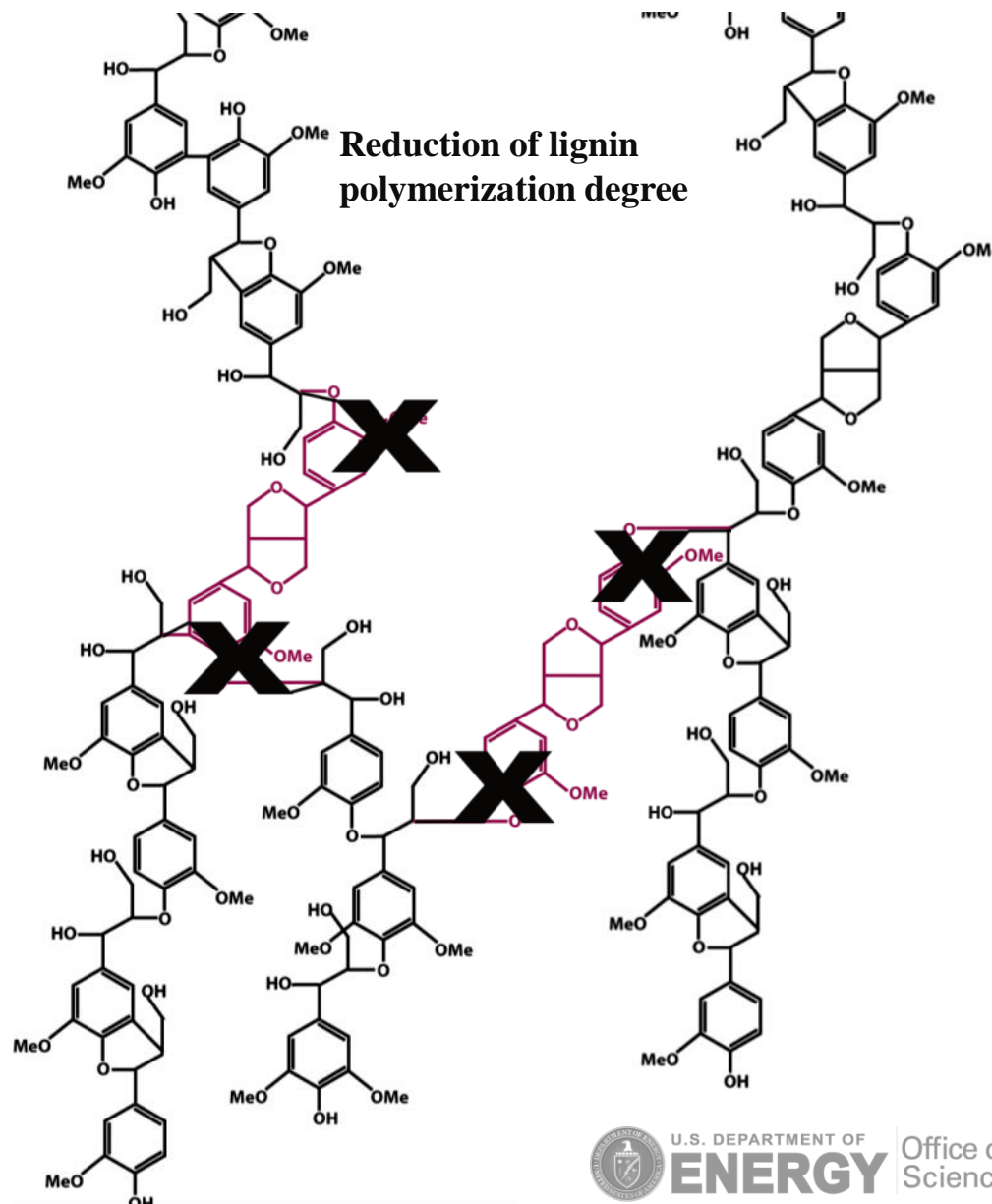
Lignin - a complex polymer that occludes cellulose and hemicellulose



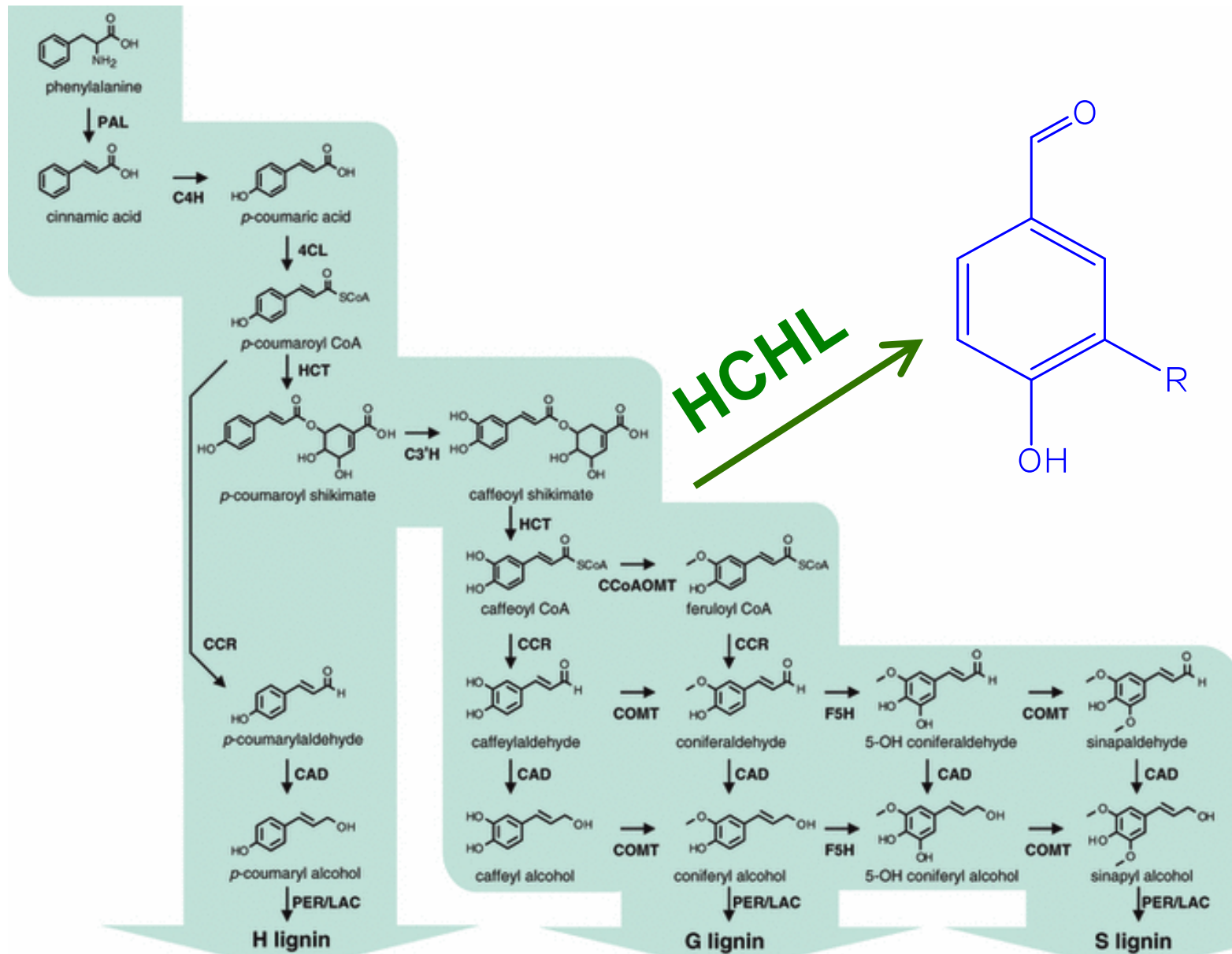


**X**

Phenyl-  
derivative

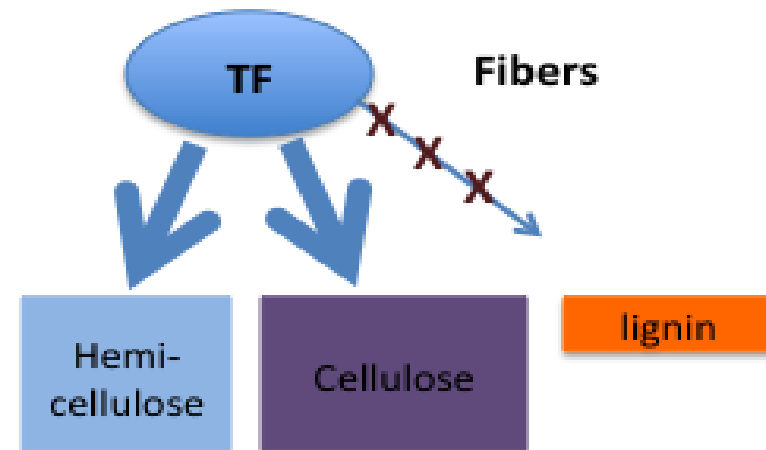
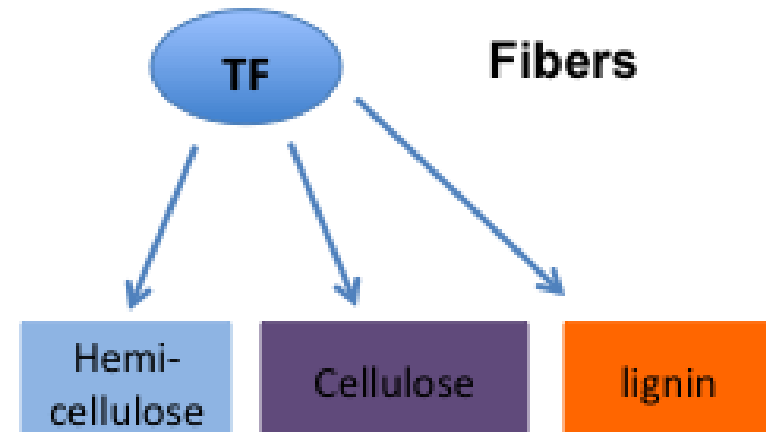
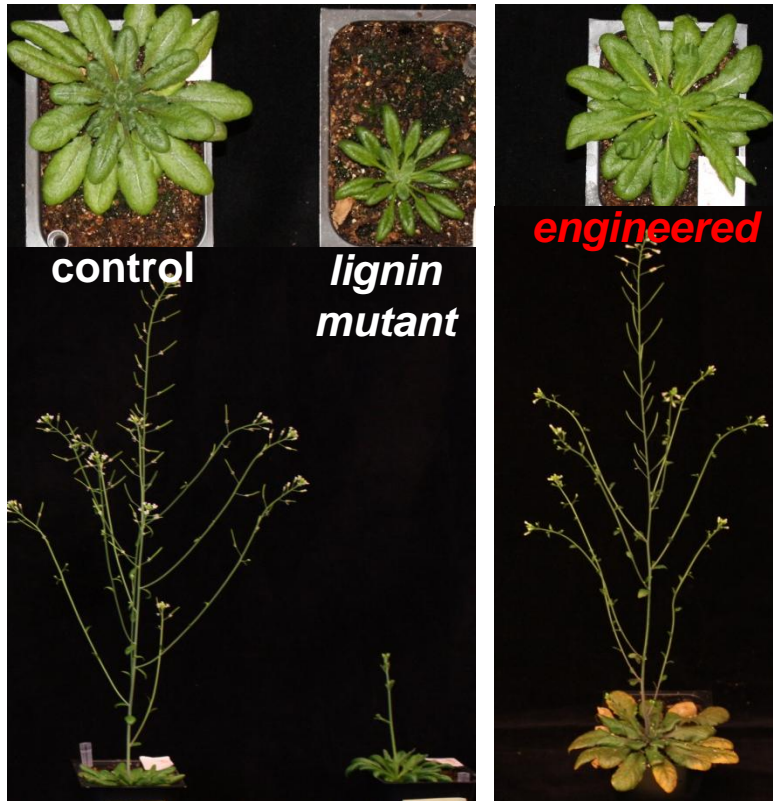


# Biosynthesis of novel monolignols



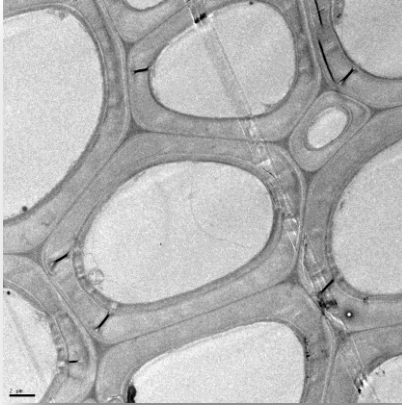


# Targeted expression of lignin

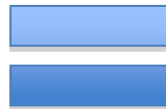
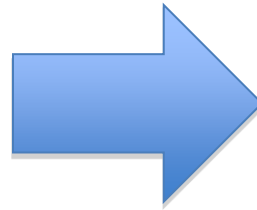
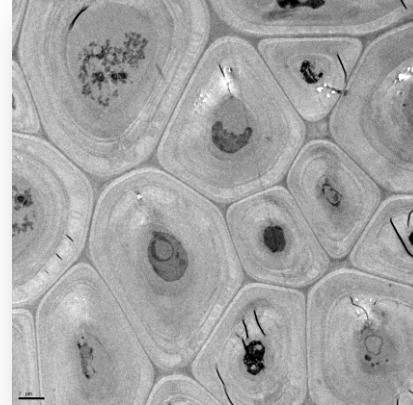


# Targeted expression of lignin

control



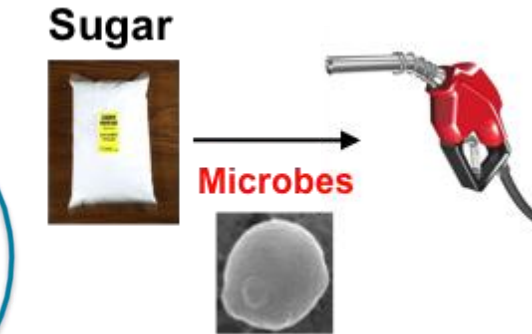
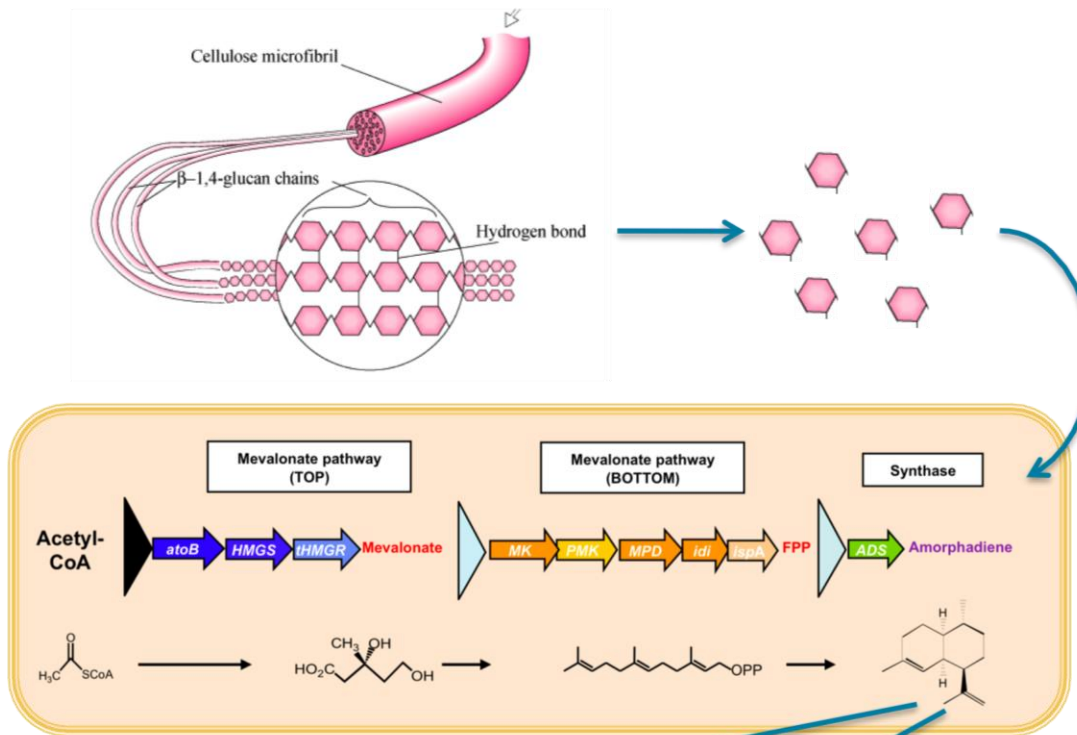
*engineered*



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# jbei Engineering microbial metabolism

Joint BioEnergy Institute



Goal:  
Produce hydrocarbons compatible with our existing transportation infrastructure.



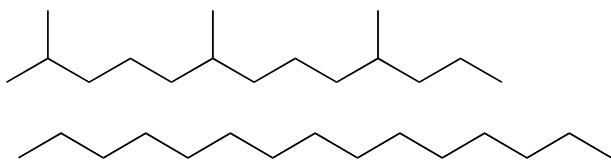
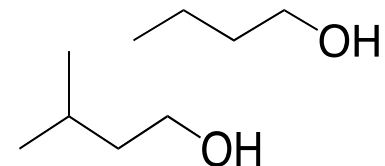






## Alcohols

- Low miscibility with water
- High octane
- Appropriate vapor pressure

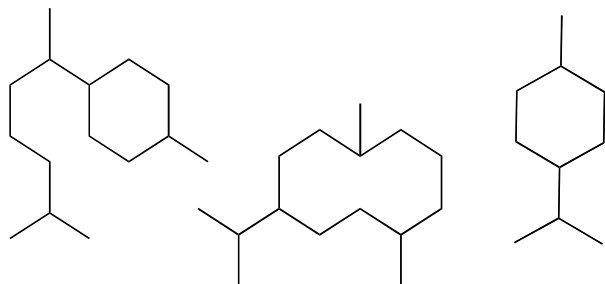
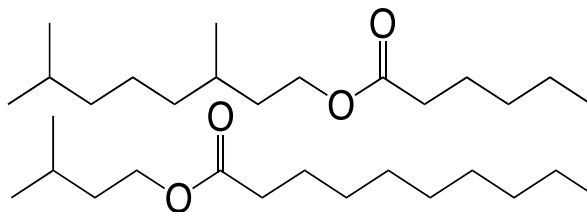


## Esters

- Diesel replacements
- Appropriate cetane nos.

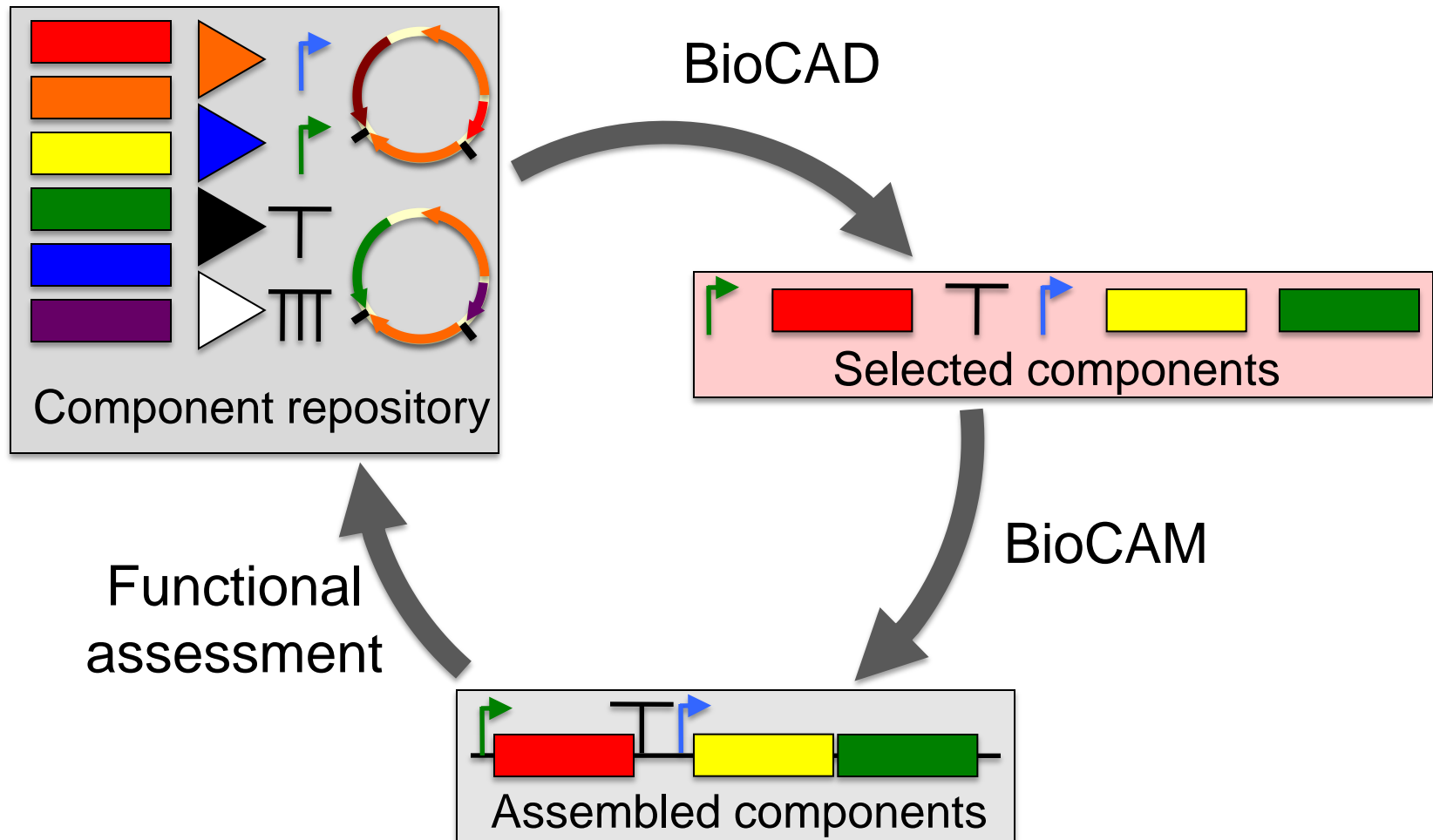
## Alkanes

- Diesel (or gasoline) replacements
- Appropriate cetane (or octane) numbers



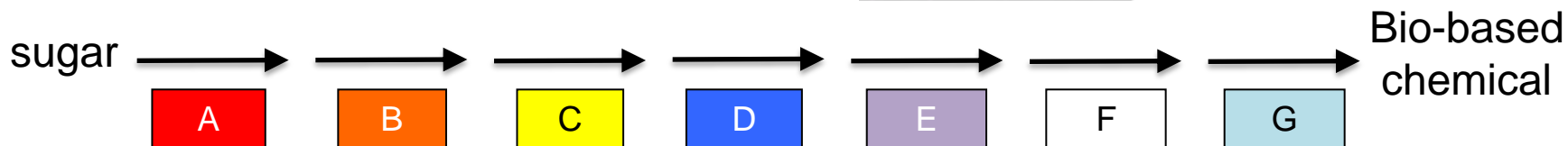
## Cyclic alkanes/alkenes

- Jet fuel replacements
- Low freezing point



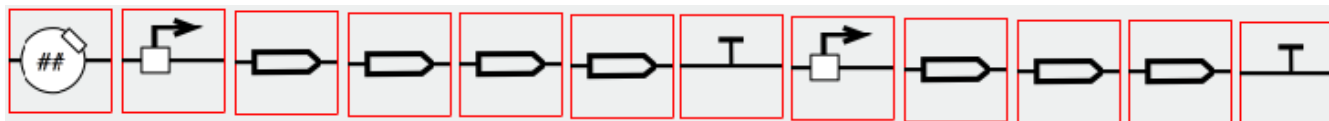
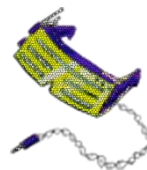
# BioCAD/CAM example

Metabolic pathway design



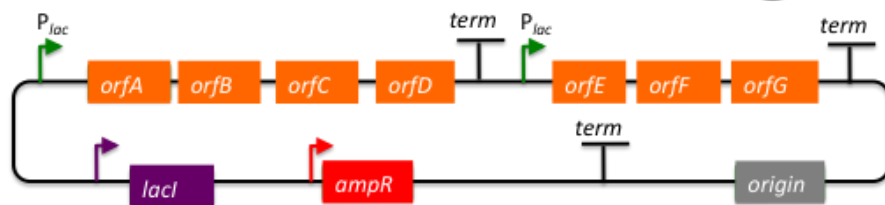
CAD

Gene expression design



CAM

Gene assembly design

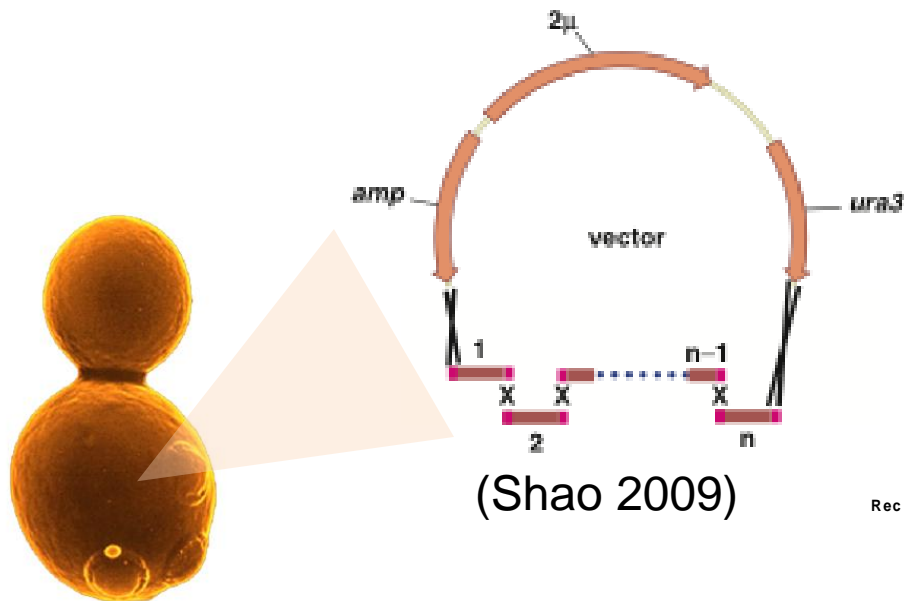


Robotic assembly

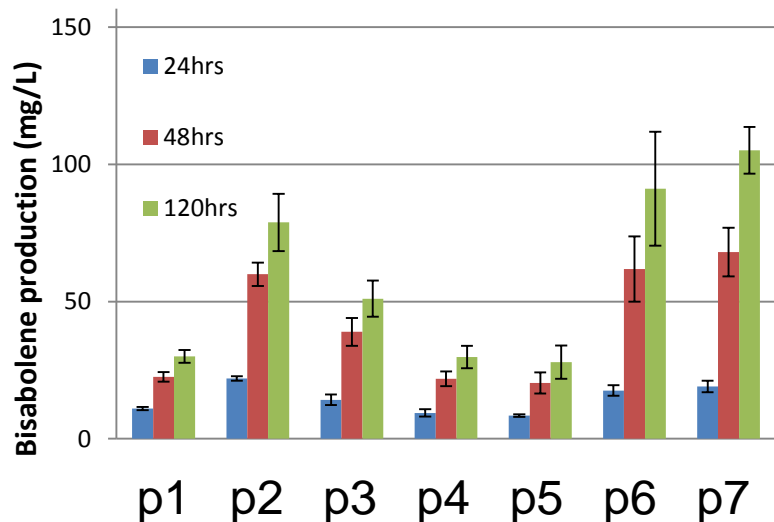
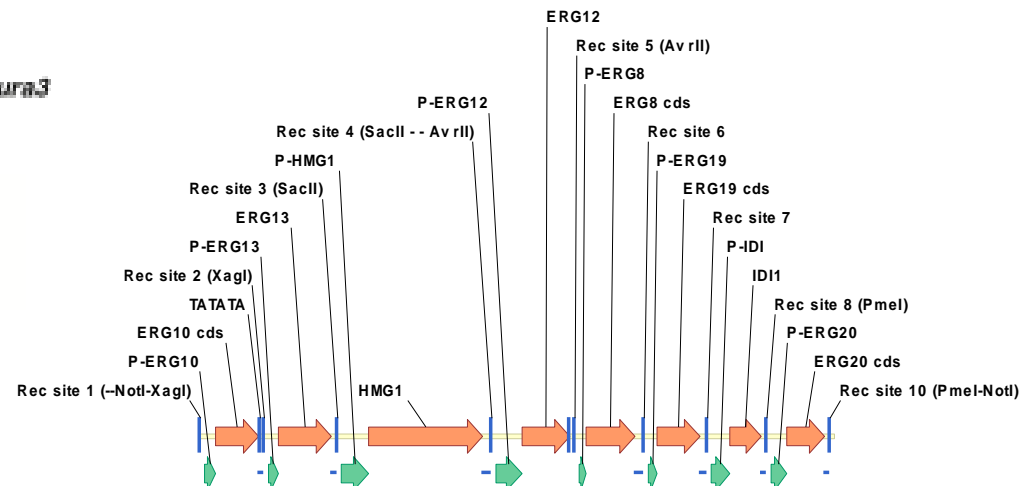




# Combinatorial pathway assembly in yeast

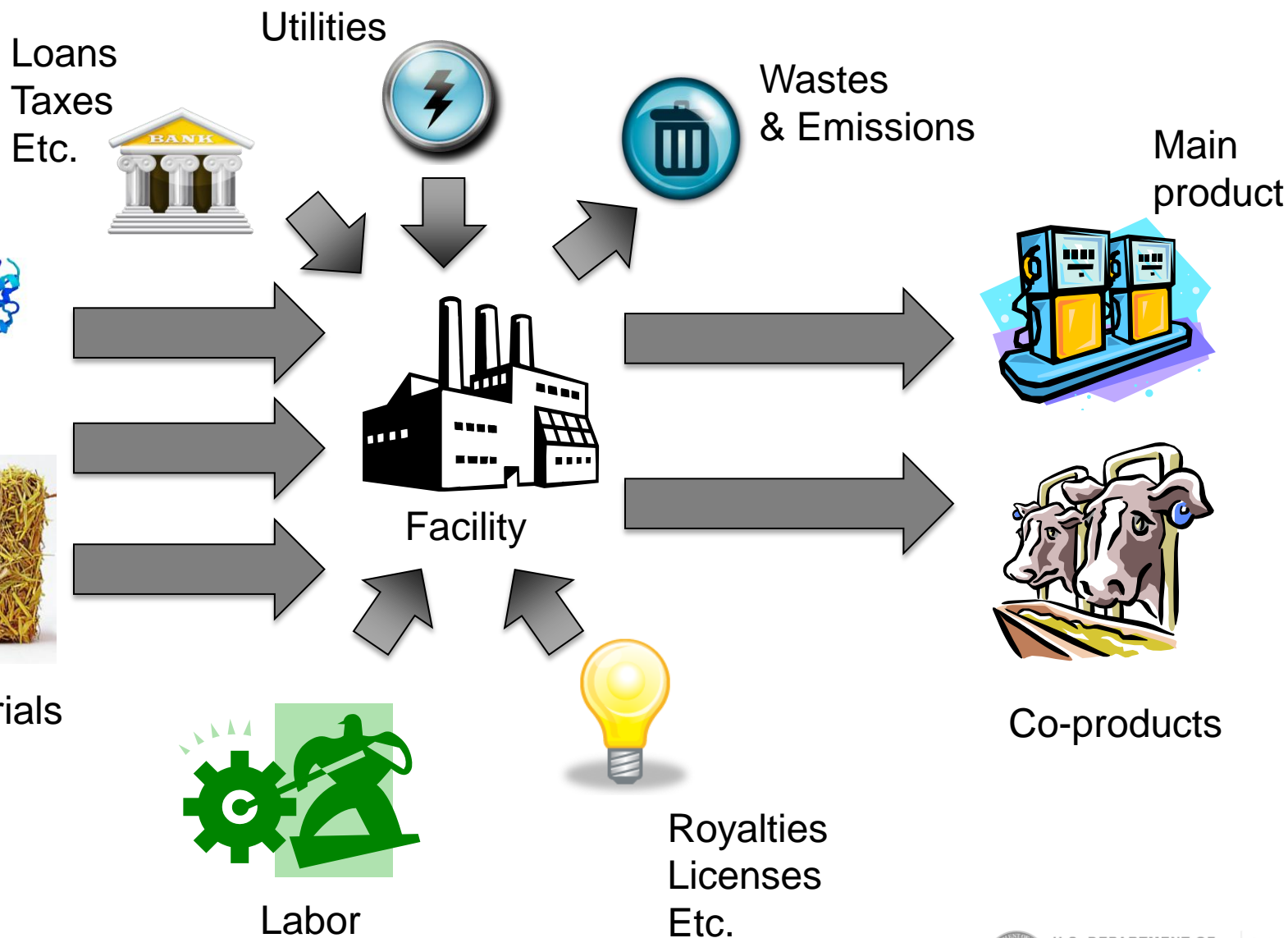


## Mevalonate pathway



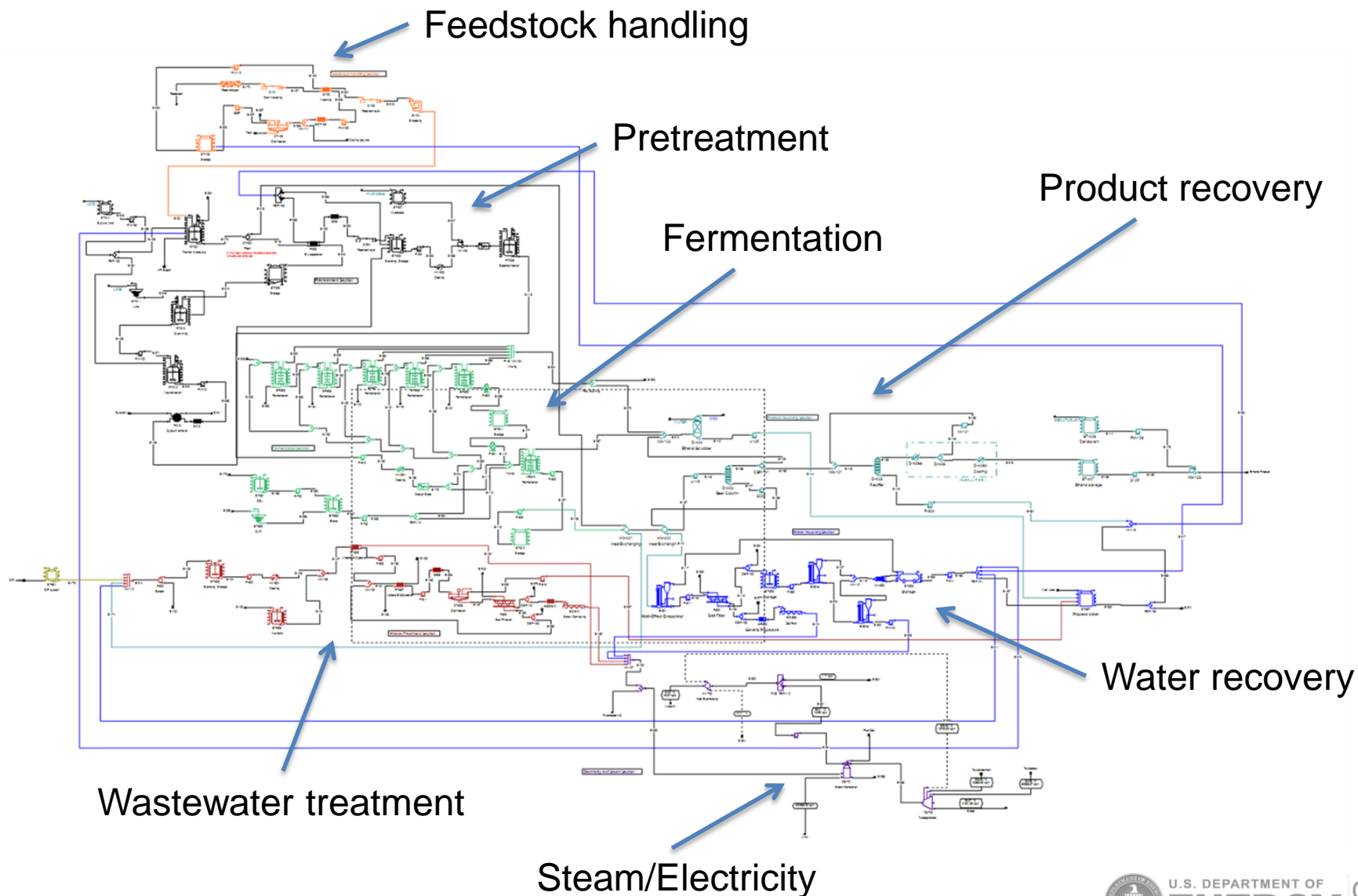
- p1 - native pathway
- p2 -  $P_{GAL1}$ -tHMG1 instead of native HMG1
- p3 -  $P_{GAL1}$ -t2HMGR instead of native HMG1
- p4 - no HMG1 present on vector
- p5 - all native pathway with 2μ origin
- p6 - p2 with 2μ origin
- p7 - p3 with 2μ origin

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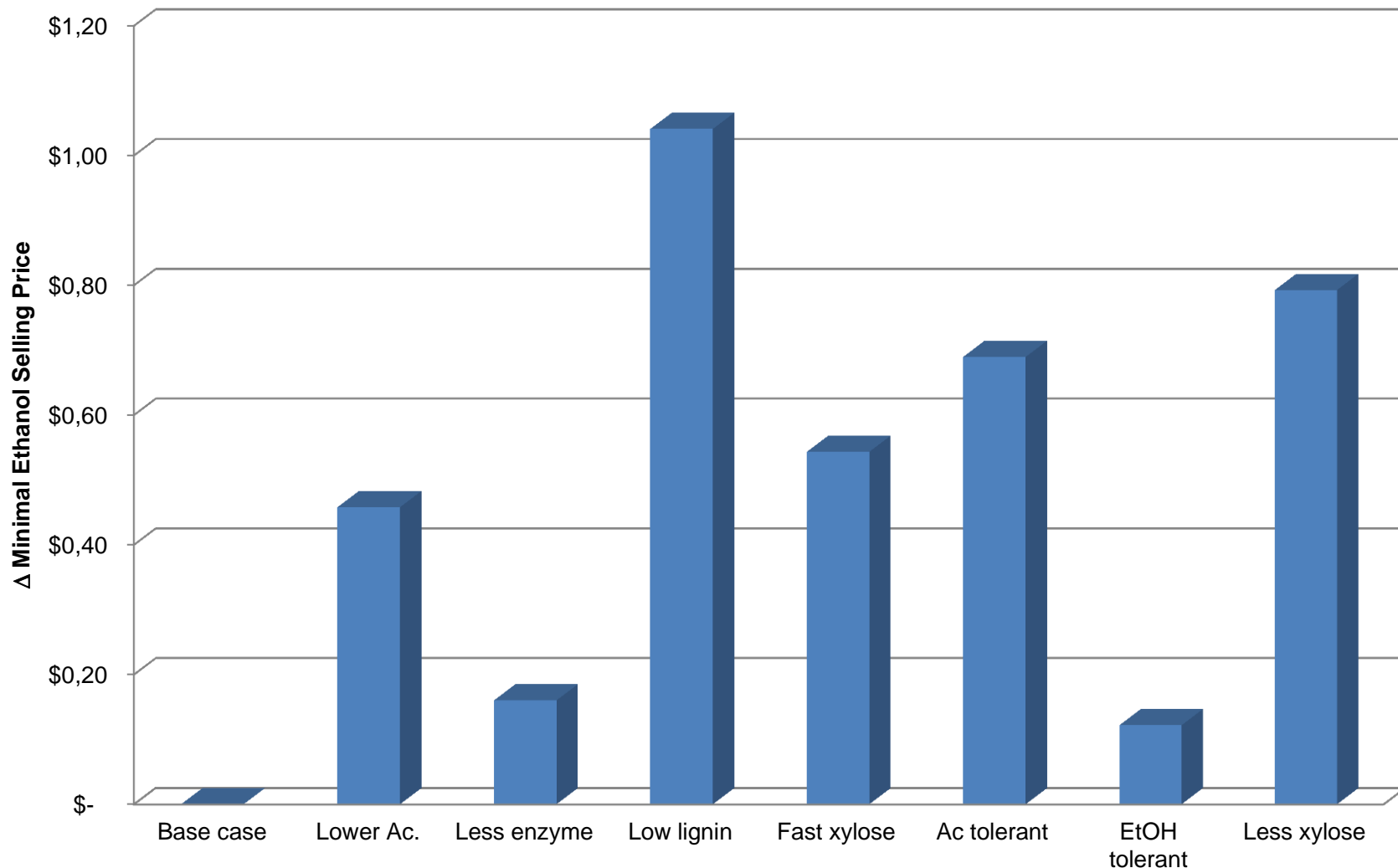


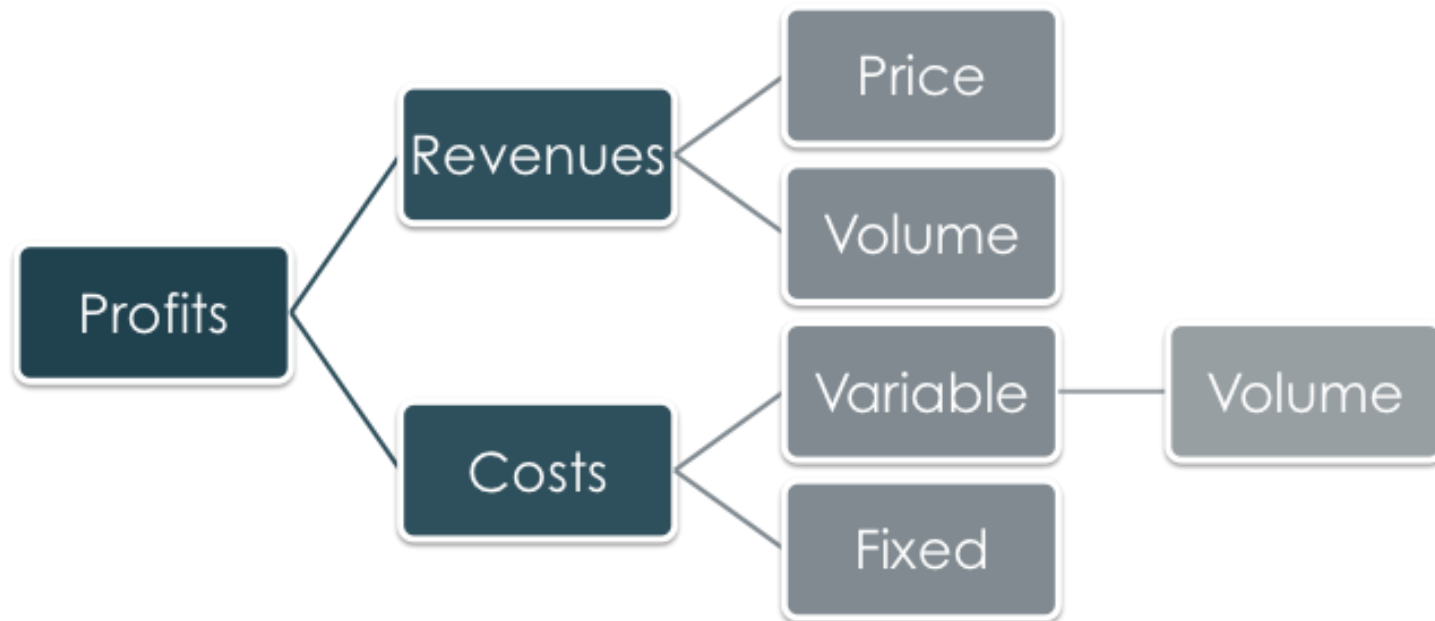
# jbei SuperPro process modeling

Joint BioEnergy Institute



# Scenarios affecting process costs

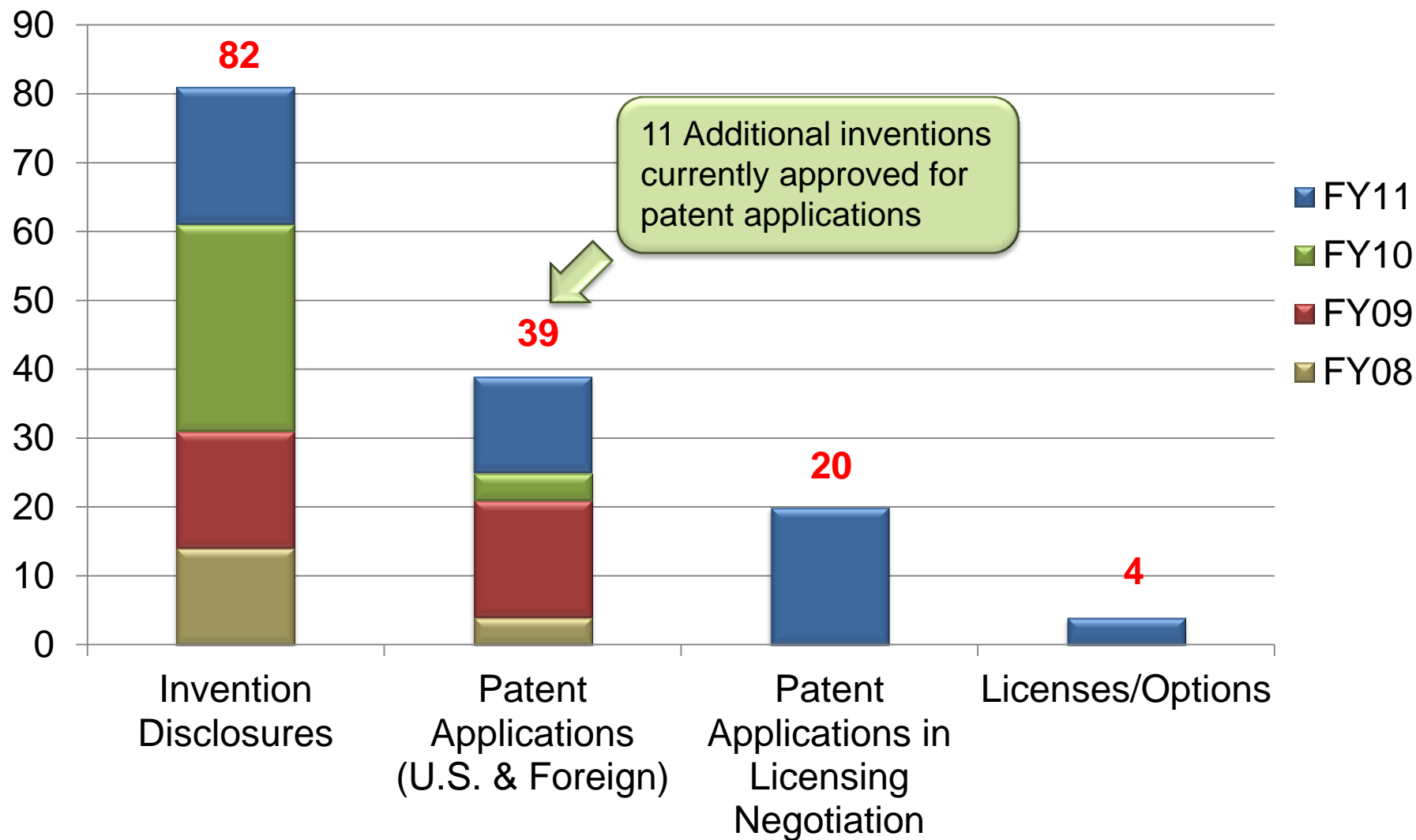




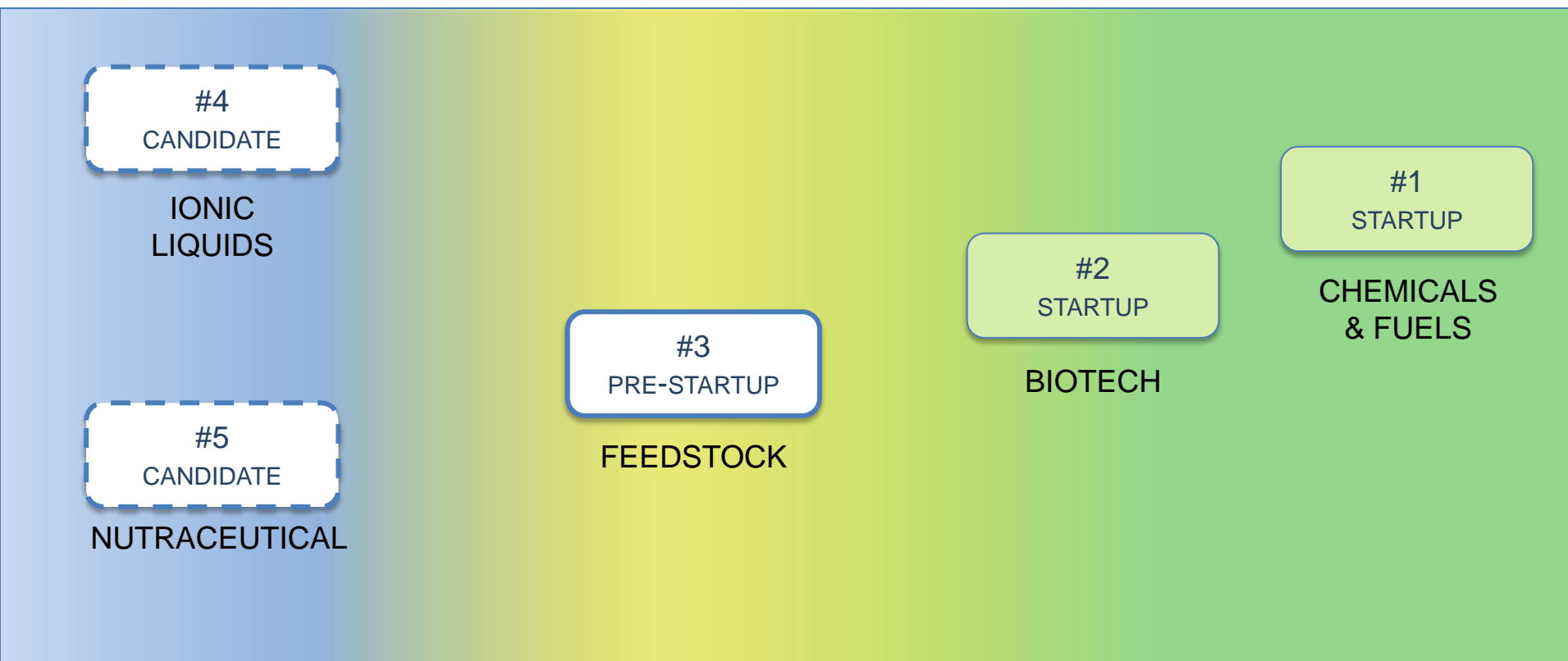
- Price
  - Commodity market
  - Volatility of competing product (petroleum-derived)

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# JBEI commercialization metrics







JBEI Conducts  
Opportunity, Impact  
& Industry Analysis



JBEI Forms  
Internal Startup  
Development Team



Founders  
Create/Startup  
New Company



Company  
Attracts Investors

# Concluding remarks

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- Synthetic Biology, Chemical Conversion, and Gasification are complementary
- Keep abreast of what is possible to achieve with the different approaches
- Process optimization should consider all routes and include economic, social, environmental and political costs.
- There are current examples of commercially viable Synthetic Biology approaches
- Initially, Synthetic Biology will likely contribute to higher-value products, especially those difficult or impossible to achieve through chemical means
- Rapid advances are anticipated for Synthetic Biology

Lignin Engineering  
Dominique Loque

BioCAD/CAM  
GLAMM  
<http://glamm.lbl.gov>  
John Bates

DeviceEditor/j5  
<http://j5.jbei.org>  
Joanna Chen  
Douglas Densmore  
Tim Ham

DNA assembly workflow  
Rafael Rosengarten

ParPar  
Gregory Linshiz

Yeast Pathway Assembly  
James Kirby

Techno-Economic Analysis  
<http://econ.jbei.org>  
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Everett Kaplan

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